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Tutorial

METAL DOUBLE D-RING ADJUSTABLE COLLAR

Adjustable Pet Collar Sewing Guide



Sizes: Small 10–14 in • Medium 14–18 in • Large 18–22 in

This guide will teach you how to sew a strong, comfortable, and fully adjustable pet collar using two metal D-rings. Follow the clear, step-by-step instructions to create a durable, professional-quality collar that's perfect for everyday wear and ready to sell.



1

TOOLS, MATERIALS & FINISHED DESIGN

Metal Double D-Ring Adjustable Collar Sewing Guide

YOU'LL NEED



1. 1 in (25 mm) nylon or polypropylene webbing



2. Two 1 in (25 mm) metal D-rings



3. Matching thread



4. Sewing clips or pins



5. Ruler or tape measure



6. Lighter or heat tool



7. Sewing machine



8. Fabric marker or chalk



9. Scissors

FINISHED DESIGN



• SELLER TIP •

Use sturdy 1-inch webbing and smooth welded D-rings for a durable everyday collar that is easy to make and easy to sell.

SIZE CHART & CUT LIST

Standard Selling Sizes for the Collar

	Small 10–14 in	Medium 14–18 in	Large 18–22 in
Neck range	10–14 in	14–18 in	18–22 in
Webbing length	20 in	24 in	28 in
Fold-back allowance at ring end	2 in	2 in	2 in
Finished collar width	1 in	1 in	1 in
Tail available for threading at largest size	about 4 in	about 4 in	about 4 in

PATTERN PIECE DIAGRAMS

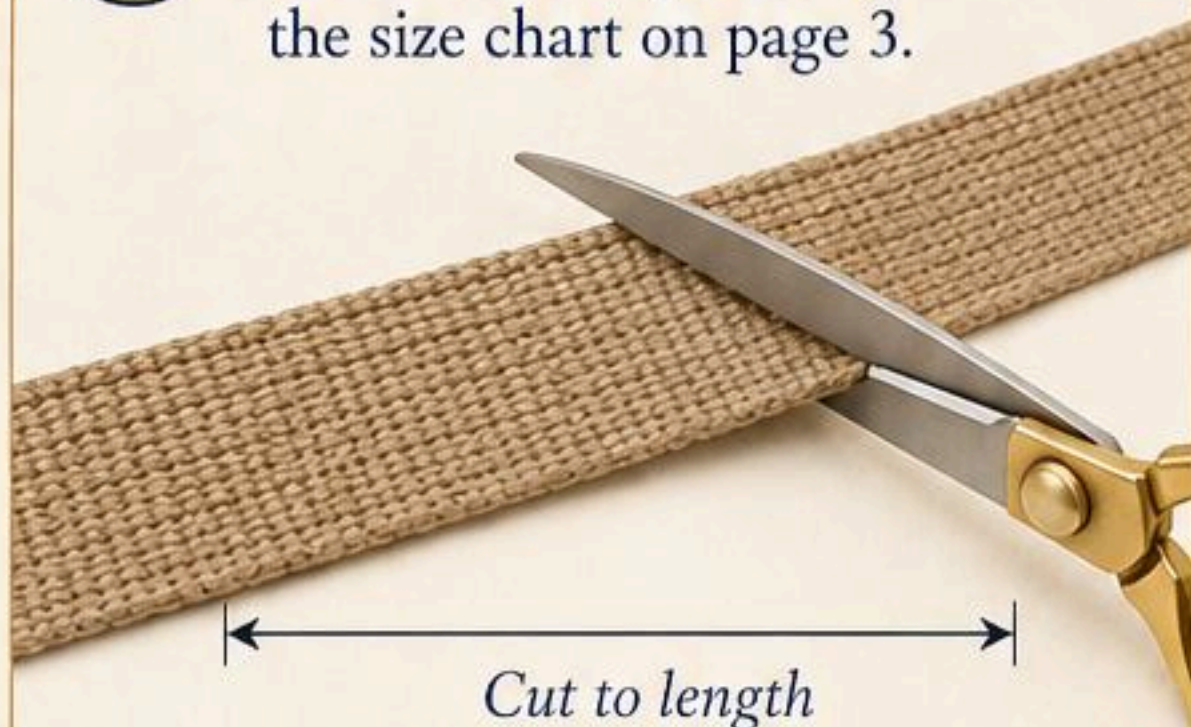


These lengths are designed to create collars for sale in standard small, medium, and large ranges without measuring each dog individually.

CUT & PREP THE WEBBING

Prepare the strap neatly before assembly

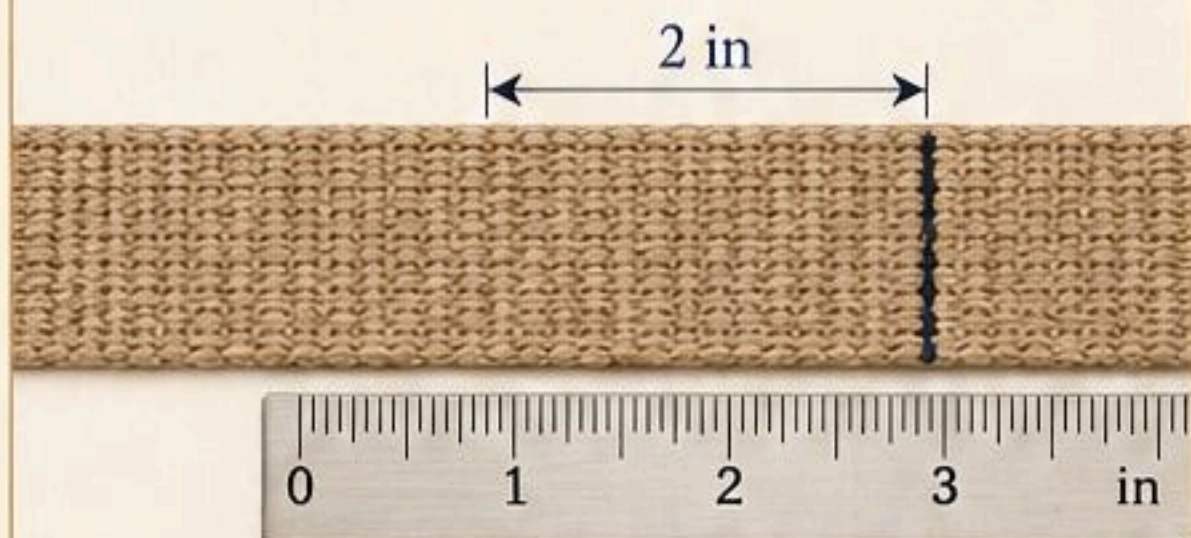
- 1** Cut one webbing strip to the correct length using the size chart on page 3.



- 2** Lightly heat-seal both cut ends to prevent fraying.



- 3** Mark a 2 in fold-back line on one end for the D-ring end.



- 4** Shape the opposite end into a neat rounded tip for easier threading.



• TIP •

Clean cut edges and accurate marks make the collar easier to assemble and more professional to sell.

ADD THE DOUBLE D-RINGS

Build the ring end of the collar

1

Slide both 1-inch D-rings onto the marked end of the webbing.



2

Hold the two D-rings together side by side.



3

Fold the marked 2-inch end back around both rings.



4

Clip or hold the folded section flat so the rings stay captured and aligned.



RING END READY FOR STITCHING



❖ **NOTE:** Both D-rings should move freely, but the folded end must stay even before sewing.

5

STITCH THE FIXED RING END

Secure both D-rings permanently

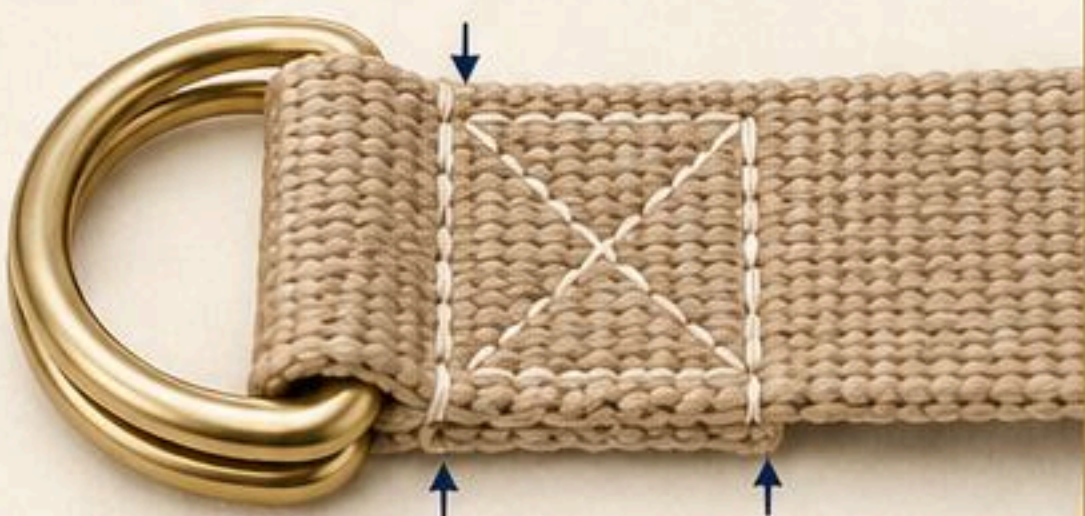
- 1 Stitch across the folded section near the raw end.



- 2 Sew a strong box-X through the folded 2-inch section for strength.



- 3 Backstitch neatly at the start and end.



- 4 Check that both D-rings are firmly trapped by the stitching but can still slide and lie flat.



FIXED END COMPLETED



• SELLER TIP •

A strong box-X stitch is important because the ring end takes the pulling force during use.

THREAD THROUGH BOTH RINGS

Start the double D-ring closure

1

Form the collar into a loop with the free rounded end opposite the stitched D-ring end.



2

Bring the free end toward the two D-rings.



3

Feed the free end up through both D-rings together.



4

Pull several inches of the free end through so it extends beyond the rings.



ORDER SO FAR

Stitched D-ring end

Free end passing through both rings



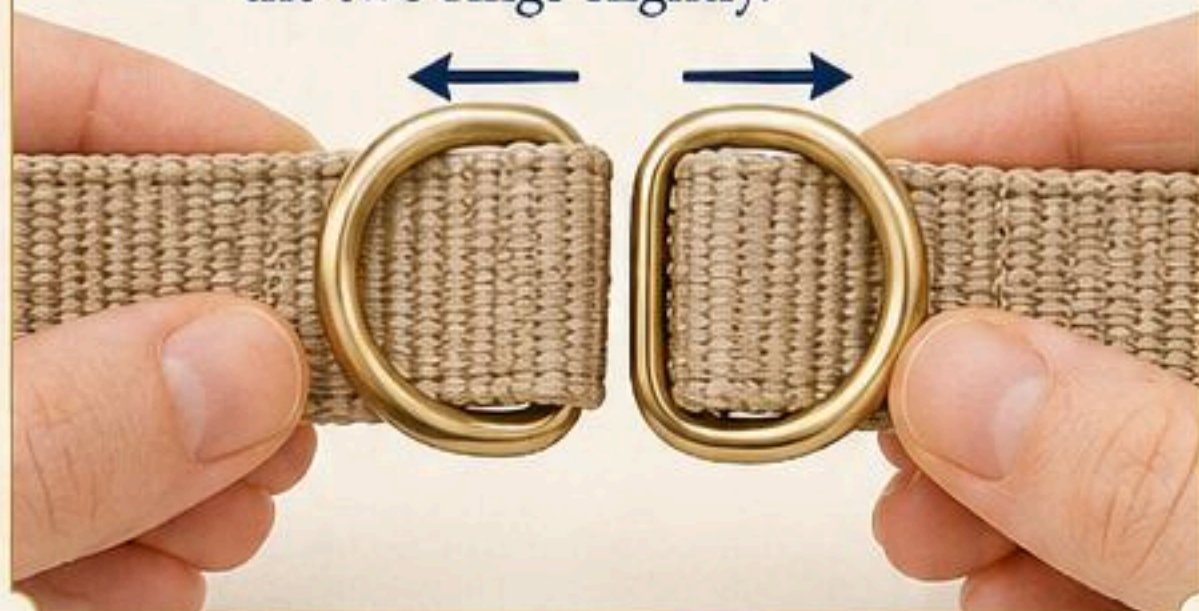
NOTE:

At this stage the strap passes through both rings, but it is not locked yet.

LOCK THE COLLAR

Thread back through one ring to create friction

- 1 After the free end has passed through both D-rings, separate the two rings slightly.



- 2 Bend the free end back toward the rings.



- 3 Thread the free end back through ONE D-ring only, passing it between the pair of rings so the webbing becomes pinched by the two rings.



- 4 Pull the free end to tighten. The collar now locks securely under tension.



DOUBLE D-RING CLOSURE COMPLETED



• NOTE •

The webbing should lie flat between the two rings.
When pulled tight, friction between the rings holds the collar closed.

ADJUST & TEST THE COLLAR

Check the fit, movement, and holding power

1

Loosen the strap slightly and slide it to the desired loop size.



2

Pull the free end so the collar tightens and the two rings grip the webbing.



3

Tug gently in opposite directions to confirm the rings hold securely.



4

Loosen again by lifting the webbing and easing it back through the rings.



• ASSEMBLED COLLAR •



• NOTE •

The collar should adjust smoothly, tighten securely, and release again without twisting.

CHECK THE SIZES & QUALITY CHECK

Final Summary

1

Small



Small adjusts 10–14 in

2

Medium



Medium adjusts 14–18 in

3

Large



Large adjusts 18–22 in

FINISHED SELLING SIZES

Size	Adjustable Range	Webbing Length
Small	10–14 in	20 in
Medium	14–18 in	24 in
Large	18–22 in	28 in

QUALITY CHECKLIST

- stitches are straight
- both D-rings are secure
- collar tightens and loosens smoothly
- webbing lies flat
- no fraying visible

CARE INSTRUCTIONS

- spot clean with mild soap and water
- air dry flat
- do not bleach

SELLER NOTE

list the neck range, collar width, webbing material, and hardware finish in your product description so buyers know exactly what they are getting.